



NOTES:

- I. REMOVE ALL BURRS / FLASHING.
- 2. SURFACE FINISH AS MOLDED.
- 3. ALL RADII TO BE .031" MAX, UNLESS NOTED.
- 4. ALL DRAFT ANGLES TO BE I° MAX, UNLESS NOTED.

CONFIDENTIAL: **GRACE Davison Discovery Sciences GRACE** Davison 2051 Waukegan Road, Deerfield, IL 60015 (847) 948-8600 This drawing is the property of Alltech Associates, Inc. Any reproductions or modifications of this drawing or its DESCRIPTION: I/8" Flange Free Nut contents without consent of Alltech is prohibited. P/N: 2110825 MATERIAL: PEEK GENERAL TOLERANCES DRAWN: TKV APPROVED:SPS DATE: 03/26/14 DECIMAL: .XX ±.010"; .XXX ±.005" SCALE: 6 = I REV SHEET FRACTIONAL: ± 1/64" DRAWING NO: 0001442 ANGULAR: ±1/2° UNLESS OTHERWISE SPECIFIED SIZE A 0F