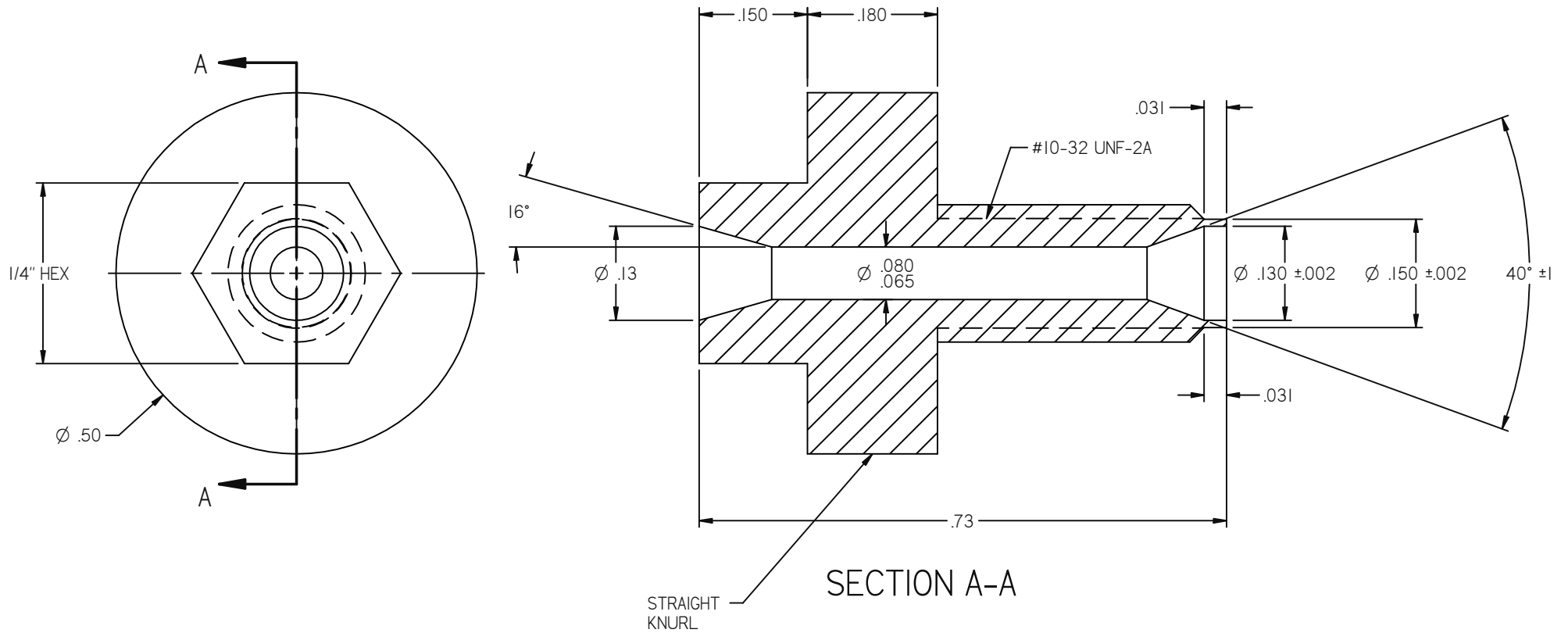


Revisions			
Rev	Description	Date	Initials
J	Updated drawing from old cad program	11-28-2005	EB
K	Updated drawing to match actual mold features and dimension	3/26/2014	DVK



SECTION A-A
STRAIGHT KNURL

- NOTES:
 1. REMOVE ALL BURRS/FLASHING.
 2. SURFACE FINISH AS MOLDED.
 3. ALL RADII .031" MAX UNLESS NOTED.
 4. ALL DRAFT ANGLES 1° MAX UNLESS NOTED.

CONFIDENTIAL: This drawing is the property of Alltech Associates, Inc. Any reproductions or modifications of this drawing or its contents without consent of Alltech is prohibited.		GRACE Davison GRACE Davison Discovery Sciences 2051 Waukegan Road, Deerfield, IL 60015 (847) 948-8600	
DESCRIPTION: Standard Wrench Finger Tight Nut			
MATERIAL: PEEK		P/N: 2110744	
DRAWN: DVK		APPROVED: SPS	
DATE: 03/26/14		DRAWING NO: 0000373	
GENERAL TOLERANCES DECIMAL: .XX ±0.10"; .XXX ±0.05" FRACTIONAL: ±1/64" ANGULAR: ±1/2° UNLESS OTHERWISE SPECIFIED		SCALE: 1 = 1	REV: K
63/	SIZE B	SHEET 1 OF 1	