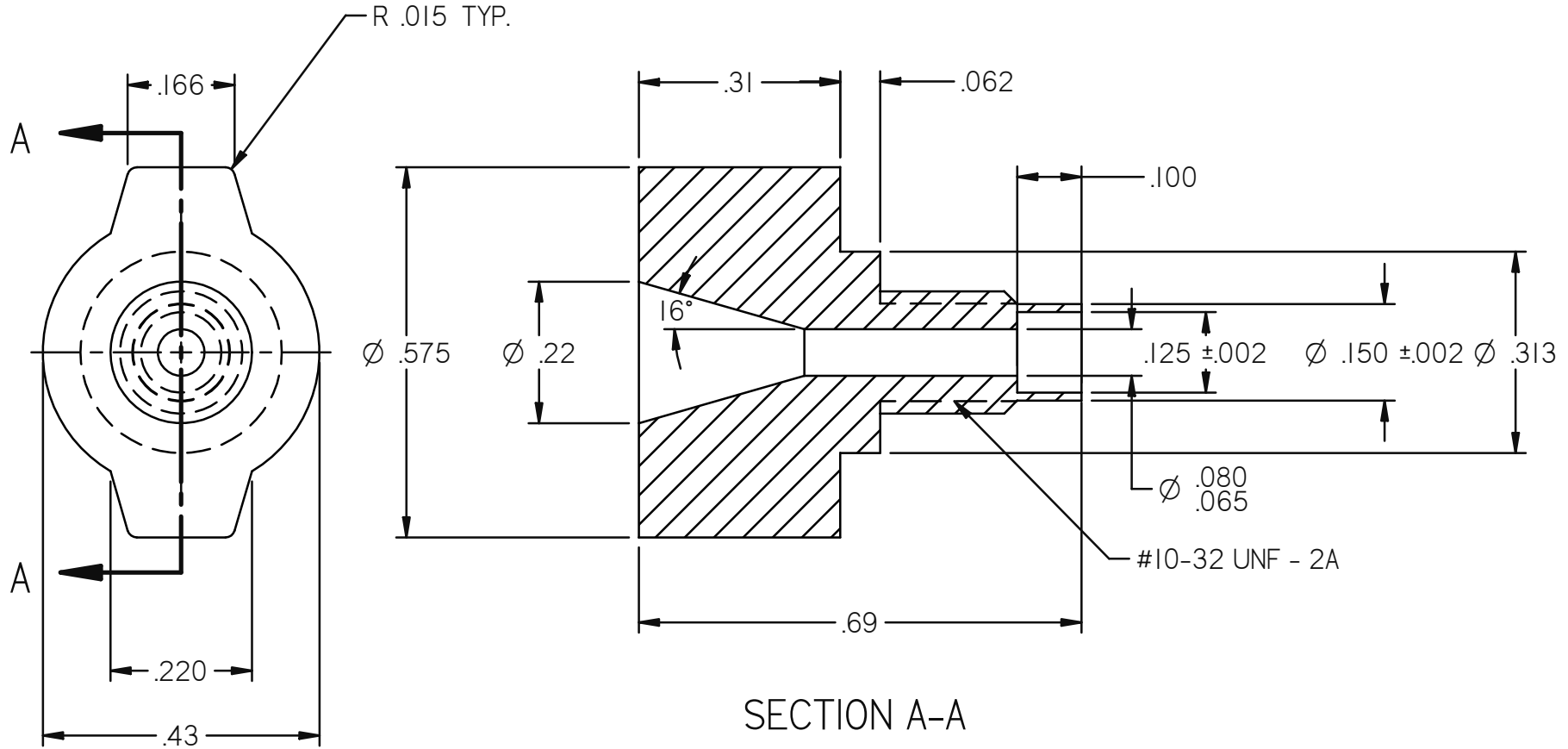


Revisions			
Rev	Description	Date	Initials
D	Updated drawing from old cad program	11/28/2005	TPA
E	Updated drawing to match actual mold features and dimension	3/26/2014	DVK



- NOTES:
1. REMOVE ALL BURRS/FLASHING.
 2. SURFACE FINISH AS MOLDED.
 3. ALL RADII .031" MAX UNLESS NOTED.
 4. ALL DRAFT ANGLES 1° MAX UNLESS NOTED.

CONFIDENTIAL:		GRACE Davison		GRACE Davison Discovery Sciences 2051 Waukegan Road, Deerfield, IL 60015 (847) 948-8600	
This drawing is the property of Alltech Associates, Inc. Any reproductions or modifications of this drawing or its contents without consent of Alltech is prohibited.		DESCRIPTION: Knurl-Lok II Fitting			
MATERIAL: PEEK			P/N: 2110674		
DRAWN: DVK		APPROVED: SPS		DATE: 03/26/14	
SCALE: 1 = 1		DRAWING NO: 0000369		REV	
SIZE A				E	
GENERAL TOLERANCES DECIMAL: XX ±.010"; XXX ±.005" FRACTIONAL: ± 1/64" ANGULAR: ± 1/2° 63/ ✓ UNLESS OTHERWISE SPECIFIED					